



Electric dredge

DREDGE SYSTEMS

PATENTS PENDING

Worlds most powerful 3, 4 and 6-inch dredges

www.vortexdredge.com

Content subject to change without notice 4 April 2013

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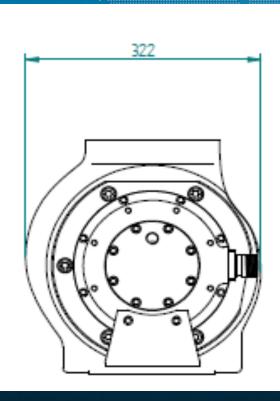
Electric dredge Introduction:

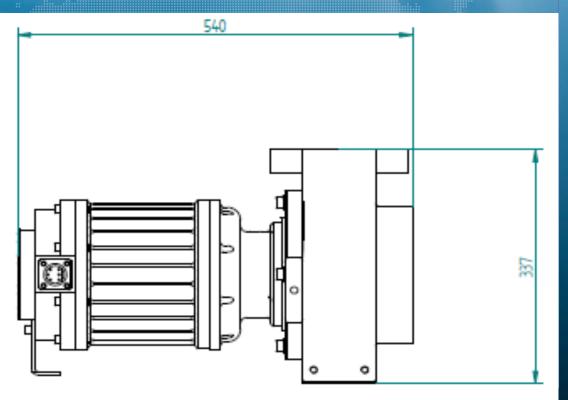
- **Performance**: (using power factor of 0.86)
- Using 2 inch Venturi, 620 VAC, 60Hz, 6.0 amp running current = 73 kPa inlet suction. = 5.5 Kw
- Using 2 1/2 inch Venturi, 620 VAC, 60Hz, 6.3 amp running current = 50 kPa inlet suction. = 5.8 kw
- Using 3 inch Venturi, 620 VAC, 60Hz, 6.7 amp running current = 37 kPa inlet suction. = 6.1 Kw
- This dredge is Mk 1 and designed specifically for the electric ROV market where currently no options exists for an electric dredge.
- Due to the various ROV and power supplies on the market, the tool presented here is NOT as it would be in
 its final form as we have built a generic tool put into the market for client evaluation, from which point we can
 optimize motor and water pump size to suit particular ROV capabilities. Motor oil balance tube will also be
 built into the motor.
- Vortex also has a custom made water pump which will be fitted soon to further decrease physical size and increase suction performance.
- Vortex has provided a 2 inch, 2 ½ inch and 3 inch Venturi for our client to conduct field trials on their particular ROV so we can optimize the product considering ROV size, power supply and Venturi size.



Electric dredge specifications.

- Power supply requirement:
- 620 to 690 VAC, 60Hz, 4 to 6.5 amp running current:
- Depth limitations: None.
- Weight of tool = 60 kg in airWeight of tool = 40 kg in fresh water



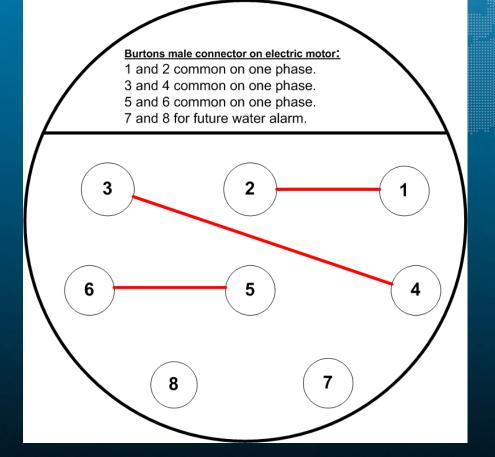




Electric dredge installation.

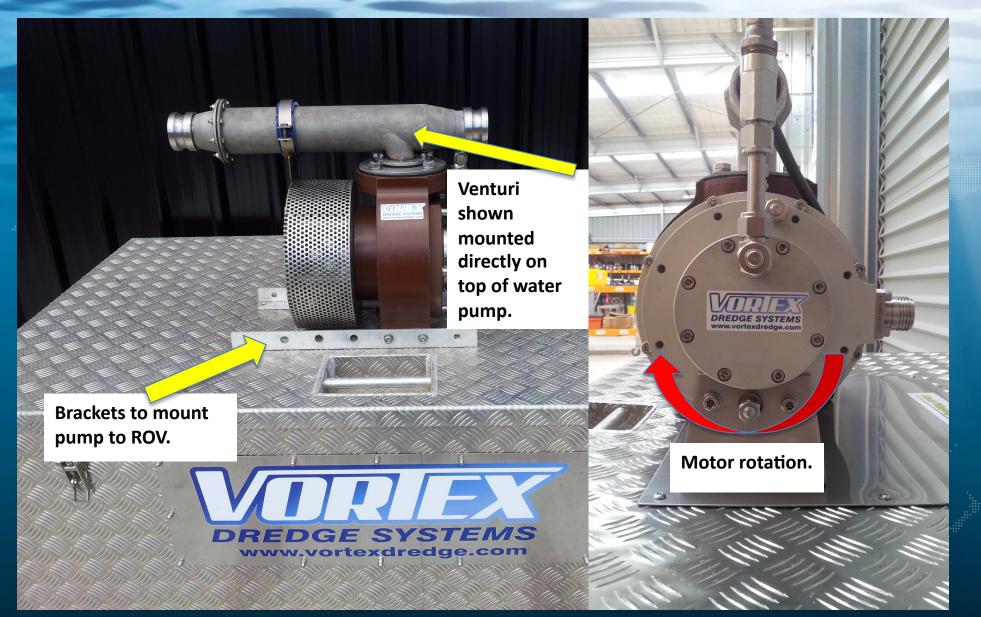
- Mount motor / pump to ROV in a safe and secure location. Connect compensator to motor.
 Ensure compensator is charged to 40psi when fitted to motor.
- If Venturi not fitted to top of dredge, fit dredge Venturi in safe and secure location on ROV, connect water pump to Venturi hose.

 Connect wiring as shown in following picture. Test phase rotation. Pump direction shown on pump. (remove pump inlet screen and look at impeller). Pump impeller will not spin off if





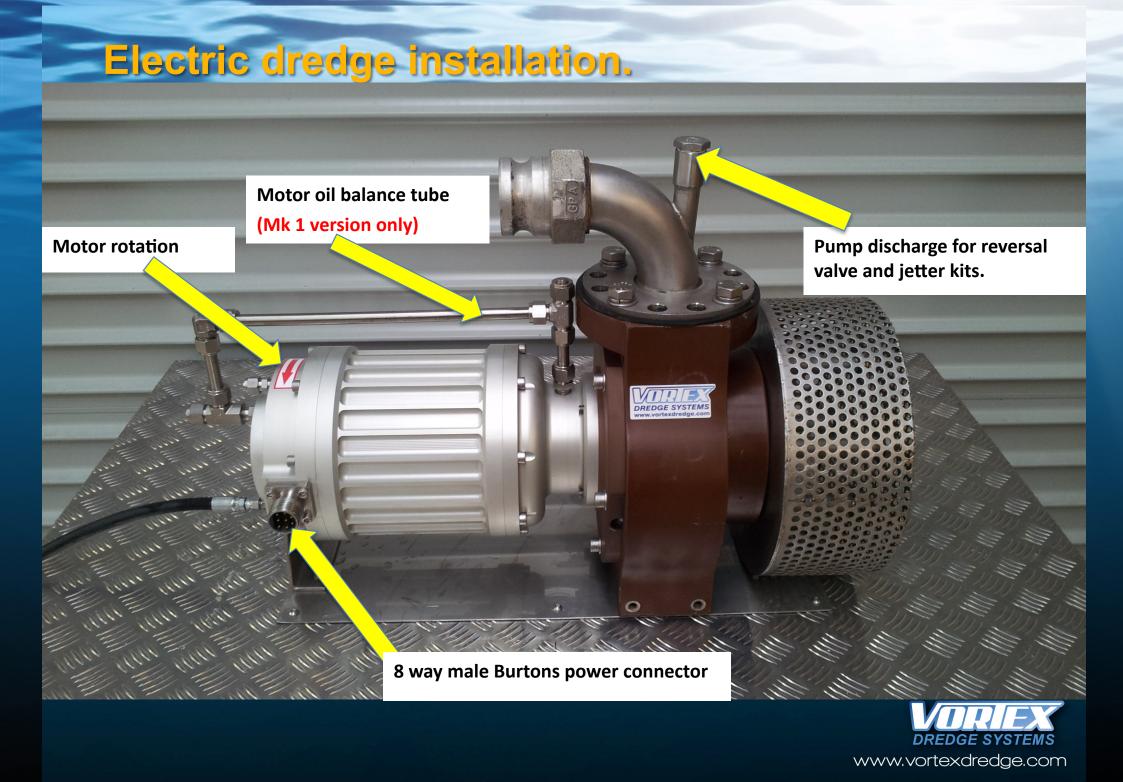
Electric dredge installation continued.





Electric dredge installation continued.





Electric dredge installation.

Motor drain point / Oil Line to compensator.

ALWAYS BLEED MOTOR AND LINES BEFORE OPERATION.

Motor drain point / Oil Line to compensator

Motor mounting bracket (stays permanently on motor)



Electric dredge inventory.

- 2 inch Venturi
- 2 ½ inch Venturi
- 3 inch Venturi
 Inlet and exhaust hoses to suit each Venturi.
- Consumables to be replaced at clients cost:
- Water hoses
 Electrical cable to motor
- Servicing:
- Ensure entire assembly is washed down with fresh water after each dive.



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